

Certification Assessment

Name: _____ Date: _____

Location: _____ Score: _____

- 1 What is the purpose of this SOP?**
 - A. To outline procedures for pipe threading
 - B. To detail requirements, equipment, and procedures for fulllength drifting of casing and tubing
 - C. To establish minimum qualifications for welding procedures
 - D. To standardize inspection methods for pipe fittings

- 2 What is the minimum qualification required for personnel performing this procedure?**
 - A. Level II Inspector
 - B. Level III Inspector
 - C. Trainee under supervision of Level II or III Inspector
 - D. API Certified Inspector

- 3 What equipment is NOT listed as part of the Drift Testing procedure?**
 - A. Drift mandrels
 - B. Sewer tape or automated drifting system
 - C. Surface profilometer
 - D. O.D. micrometers

- 4 What is the tolerance for drift mandrel OD dimensions for uncoated (bare) pipe?**
 - A. ± 0.010 "
 - B. $+0.005$ " / 0.000 "

- C. ± 0.005 "
- D. $+0.000$ " / 0.010 "
- 5 What is the specified length of a drift mandrel for tubing sizes through 4 1/2"?**
- A. 6 inches
- B. 12 inches
- C. 18 inches
- D. 42 inches
- 6 What material can drift mandrels for internally plasticcoated casing and tubing be manufactured from?**
- A. Steel only
- B. Steel or alloy
- C. Teflon, plastic, or hardwood
- D. Aluminum or brass
- 7 What should be done if the drift mandrel does not pass through a tube freely?**
- A. Paint the tube red immediately
- B. Attempt to force the drift through
- C. Clean the mandrel and blow out contaminants from the pipe ID
- D. Shorten the mandrel and try again
- 8 For how many years must drift testing records be retained?**
- A. 2 years
- B. 3 years
- C. 5 years

D. 7 years