

Certification Assessment

Name: _____ Date: _____

Location: _____ Score: _____

- 1 What is the purpose of this SOP?**
 - A. To inform how to machine threads on to tubing/casing
 - B. To outline safety measures for handling pipe
 - C. To establish storage procedures for machined parts
 - D. To detail maintenance for threading machines

- 2 What PPE is required for this machining process?**
 - A. Steeltoe boots and hard hat
 - B. Eye protection, hand protection (cutresistant gloves), and hearing protection
 - C. Respiratory protection and face shield
 - D. Highvisibility vest and gloves

- 3 What must be done before starting the machine?**
 - A. Check the hydraulic oil level
 - B. Let the machine spin before starting the run
 - C. Clean the machine interior
 - D. Set up the thread gauge

- 4 How is the tubing/casing moved into the machine?**
 - A. Manually using levers
 - B. By hand or crane onto a conveyor
 - C. Using a forklift

D. With an automated loading system

5 What must be checked before starting the program?

- A. Hydraulic oil levels and machine temperature
- B. The program, tools, and security of the part in the chuck
- C. The machine's exterior for cleanliness
- D. Roller alignment

6 What is done during optional stops in the program?

- A. Adjust the speed and recheck tool conditions
- B. Check on the part and inspect the chuck
- C. Monitor hydraulic pressure
- D. Clean the rollers and conveyor

7 What is the purpose of deburring the sharp edges from the part after machining?

- A. To prepare the part for painting
- B. To ensure the part fits into storage racks
- C. To remove excess material and ensure safety
- D. To prevent the part from warping

8 Where should the pipe be transferred after machining?

- A. To the welding station
- B. To the outbound rack for storage or to the bucking unit for coupler preparation
- C. To the inspection area for quality checks
- D. To the cleaning station for polishing